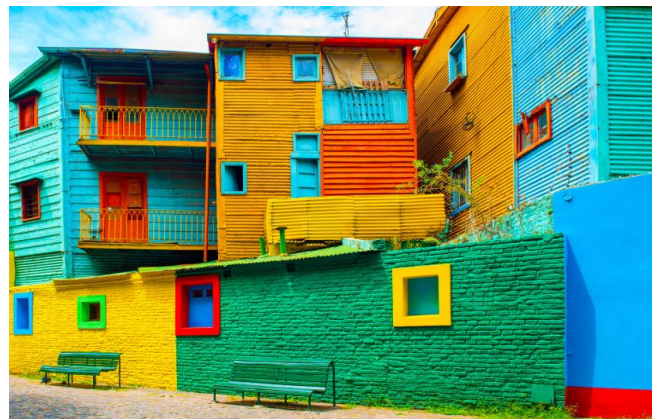


Brian Judd Tours

Treasures of South America



Rio de Janeiro, Manaus, The Amazon,
Iguazu Falls, Buenos Aires, and more!

Phone: 801-288-1100
Toll Free: 800-217-7770
www.BrianJuddTours.com



Dear Travelers & Friends,

Something exciting is happening February 29th, 2024!

Back by popular demand we'll be escorting another fun-filled "Treasures of South America" Tour, during **Prime Travel Season**, at INCREDIBLE SAVINGS! You'll experience Rio de Janeiro, Manaus, the Amazon, incredible Iguazu Falls, Buenos Aires, and more!

We cordially invite you to join us on a fabulous 16-day/15-night LUXURY "Treasures of South America" tour, this coming **February 29th, 2024**. Our First-Class South America tour is the **BEST TOUR and VALUE** anywhere for 2024!

Imagine: This truly remarkable 16-day South America tour is specially priced from only \$3985.00 per person complete, INCLUDING THESE INCREDIBLE FEATURES:



- * All Deluxe and Luxury 5-Star accommodations, centrally located
- * **4-days/3-nights Brazilian Amazon Experience**, all meals & sightseeing included.
- * 29 meals included! 14 Full buffet breakfasts, plus 9 lunches, and 6 dinners.
- * **Experienced South American Expert Educators throughout!**
- * 3-nights Rio de Janeiro, Copacabana beach hotel
- * **Christ the Redeemer Statue** – one of the World's Wonders
- * 3-nights in beautiful Iguazu Falls
- * **Iguazu Falls visits of the Brazilian and Argentinean sides!**
- * All admissions to sights visited included. No-add ons or optional excursions!
- * Complete sightseeing package
- * Escorted from Salt Lake City by Steve Judd, South America Expert.

**** BRIAN JUDD TOUR'S – SPECIAL GROUP PACKAGE ****

After 46 years in business, we truly know how to get the **BEST VALUE** out of each tour we offer. **This is especially true with South America!** To get the best value for Brazil & Argentina you need to have the following included up front, with no add-ons offered, to get your final tour price & best value:

Luxury first-class hotels centrally located, special meal package (meals in South America are not cheap), all sightseeing included with no add-ons or optional excursions, expert South American Educators, Iguazu Falls visits of both the Brazilian and Argentinean sides, JetBoat ride into Iguazu Falls, deluxe motor coach transportation, Amazon package included, sightseeing in Rio de Janeiro, Manaus, Iguazu, and Buenos Aires. Plus, a small personal sized group – maximum of 38 passengers only!



DON'T MISS OUT ON THIS OUTSTANDING TREASURES OF SOUTH AMERICA DEAL



We are positive that we are bringing you the **BEST value anywhere for 2024!** When you compare our package with others, you will readily see that we have included all the necessary features to truly enjoy Brazil and Argentina right from the start, giving you the **BEST PACKAGE with VALUE PRICING!**

In addition, we travel in prime travel season when the weather in Brazil & Argentina is warm and sunny! If you have ever thought of visiting South America, now is the time!



Best Regards,

Brian Judd Tours

Space is limited, CALL TODAY! * Limited to 38 seats only!

Phone: 801-288-1100

BrianJuddTours.com

Toll Free: 800-217-7770



“Treasures of South America!

16-days/15-nights! February 29 - March 15, 2024

YOUR TOUR INCLUDES: * 5-star Luxury hotels throughout * Rio de Janeiro, * Copacabana Beach * Christ the Redeemer Statue * Corcovado Mountain, * Sugar Loaf Mountain * Manaus * The Amazon * Rio Negro * Monkey Forest, * Meeting of the Waters * Evening boat ride * Iguazu Falls - Brazil, * Iguazu Falls - Argentina * Boat ride into the Falls * Buenos Aires * La Boca, * Recoleta * Plaza de Mayo * Palermo * Expert South American Educators, * Pampas Gauchos * Special Meal Program * Complete sightseeing * *and more!!*

★ Treasures of South America Land Package INCLUDES:

- * 4-day/3-nights Amazon experience
- * 3-nights Rio de Janeiro, Copacabana Beach hotel
- * Iguazu Falls – Brazilian *and* Argentinean sides
- * 5-star Luxury Hotels in great locations
- * Special meal package (\$965.00 p.p. value)
- * **29 Meals: 14 Breakfasts, 9 Lunches and 6 Dinners**
- * Three meals a day in the Amazon!
- * **All sightseeing and admissions paid! No add-ons!**
- * Expert South American Educators throughout!
- * Fully escorted from Salt Lake City by Steve Judd



Tour package only **\$3985.00 per person, double.** * Pay by check price.
Single person room + \$1245.00. Pay by credit card + 3%

** Airfare is not included in the Land Package pricing, details below:*

Round trip airfare package from Salt Lake including all inter-South America flights.



*** Salt Lake City to Rio de Janeiro * Rio de Janeiro to Manaus * Manaus to Iguazu, * Iguazu to Buenos Aires, and * Buenos Aires to Salt Lake City.**



Note: Airfare is not included in the Land package price. Airfare will not be available for this tour until August 2023, However, we expect the group airfare from Salt Lake, including all inter-South America flights, to be approximately \$1980 per person. It's a mistake to wait until then because this popular South American tour always sells out. *Book today!*



About this tour: We invite you to join us on this outstanding tour and once-in-a-lifetime South America Adventure. We are excited about this well-planned, well-organized itinerary taking you to all the sights and special points of interest in Rio de Janeiro, Manaus, the Amazon, Iguazu Falls, and Buenos Aires. You will appreciate the top-quality service, 5-Star Luxury Hotels, 29 delicious meals, outstanding value, and complete sightseeing. Christ the Redeemer Statue, Copacabana Beach, the Amazon, and Iguazu Falls, are just some of the highlights of this wonderful tour.

Don't miss this outstanding trip!



Your Treasures of South America Itinerary



Day One – February 29

SALT LAKE CITY * HOUSTON (IAH)

Your South American adventure begins as you depart for incredible Rio de Janeiro! We will meet up with tour members flying from other cities in Houston. Boarding begins this afternoon for our non-stop flight to Rio de Janeiro, Brazil.

Day Two – March 1

RIO DE JANEIRO * CORCOVADO MOUNTAIN * CHRIST THE REDEEMER

After arrival, proceed to our Hilton Copacabana Beach hotel where we will enjoy a nice welcome **breakfast** with our group. After, we are transported by our deluxe motor coach to **Cosme Velho** where we board our **cogwheel train** through the **Tijuca Forest** up the **Corcovado Mountain**. Enjoy views of the lush rainforest before arriving at the top to visit the **Christ the Redeemer** statue – one of the world's man-made wonders. From one of Rio's most privileged belvederes, appreciate the panoramic views of the city and its surroundings. We make our way back down for a typical Brazilian barbeque lunch at a local restaurant. Check into your **Hilton Copacabana Beach hotel** for the next three-nights. (B,L)

Day Three – March 2

RIO DE JANEIRO * CITY TOUR * METROPOLITAN CATHEDRAL

Today we visit **Rio's downtown** area on a guided city tour. Walk along the cobblestone streets in **old Rio** and see the beautiful architecture all around. See the National Library, the Municipal Theatre, the Candelaria Church, and the Cultural Center. Then, step inside the **Metropolitan Cathedral** and appreciate its unique architecture and beautiful interior, with floor-to-ceiling-stained glass windows. After a rest break at the hotel, depart for a typical Brazilian style dinner. (B,D)

Day Four – March 3

RIO DE JANEIRO * SUGAR LOAF MOUNTAIN

Enjoy a **buffet breakfast** this morning before our visit to the beautiful Sugar Loaf Mountain. This morning, we drive to the Urca neighborhood and start our visit to the iconic **Sugar Loaf Mountain**. You'll enjoy the view as we travel **by glass cable cars** through the lush vegetation. From the top, enjoy spectacular views of **Rio de Janeiro**. Later, we have a group lunch before returning to your Copacabana Beach hotel. The afternoon and evening are yours to enjoy! Maybe walk along Copacabana Beach, take a swim in the ocean, or visit the many shops right around your hotel. (B,L)

Day Five – March 4

RIO DE JANEIRO * MANAUS

We say goodbye to the white sandy beaches of Rio de Janeiro and hello to the **Amazon Rainforest!** After breakfast, we are transferred to the airport for our flight to **Manaus**, the capital of the Amazon region. Upon arrival in Manaus, we are transferred to our deluxe hotel with sightseeing along the way. Enjoy the beautiful surroundings of your hotel. (B)

Day Six – March 5

MANAUS * AMAZON RIVER * EVENING BOAT RIDE

After breakfast, we depart **Manaus** and travel to our **Amazon Lodge**, right on the **Amazon River**. This afternoon we visit a "**caboclo**" home. Take a motorized canoe and learn about the local indigenous communities, traditions, customs, the rubber boom, and how to prepare a typical cassava meal. We have dinner at our lodge before an **evening boat ride**. Experience the rainforest like never before! Listen for all the sounds of the rainforest as we try to spot alligators and other nocturnal animals. If lucky, our local Amazon guide will try to catch a small alligator for us to view up close and personal. Learn about the reptile's habitat, hunting methods, and biology. (B,L,D)

Day Seven – March 6

AMAZON RIVER * "MEETING OF THE WATERS"

Enjoy breakfast at our lodge before a full day tour. Embark on a **double-decker boat** that navigates down the **Rio Negro**. Pass by the shores of **Manaus** and see the city's landmarks such as the Amazona Theater, the city port, and typical stilt houses. Arrive at the "**Meeting of the waters**" where two-colored rivers meet, keep an eye out for the famous Amazon River dolphins that live and play here. The two-colored waters flow together for about 7-miles without mixing. The phenomenon happens due to differences in temperature, density, and speed of both rivers. The spectacular merge of the **Rio Negro** and the **Solimoes Rivers form the Amazon River** that goes all the way to the Atlantic Ocean. Return this evening for an incredible dinner at our Amazon Lodge (B,L,D)

Day Eight – March 7

AMAZON * MONKEY FOREST * FISHING TOUR

After breakfast this morning, we visit "**Monkey Forest**", a project created in 1991 that offers facilities for wild animals. Here, a team of veterinarians and biologists rescue animals from illegal commerce, give them shelter, and help with their rehabilitation and eventual re-introduction into nature. Learn more about the animals and project during this special visit. You'll also get up close for photos of the animals in a natural and safe setting. After lunch, we depart by boat for an exciting **fishing tour**. Try your hand at fishing for Piranhas, if you catch them, we'll cook them for dinner! (B,L,D)



Day Nine – March 8**MANAUS * IGUAZU**

Today we say goodbye to the Amazon and make our way to Iguazu for another incredible highlight of the tour. We are transferred by our deluxe motor coach to the local airport for our flight from Manaus to **Foz do Iguassu**. Upon arrival in Iguazu, we are met by our local guide and transferred to our deluxe luxury lodge for the next three nights. After settling into your room, we'll enjoy a typical Argentinean dinner as a group. **(B,D)**

Day Ten – March 9**IGUAZU FALLS - BRAZILIAN SIDE * BOAT RIDE INTO THE FALLS**

Breakfast this morning before departing to the **Brazilian National Park for Iguassu Falls**. Drive through the National Park until we reach the entrance for the **Brazilian side of the falls**. Today is a highlight of the tour as you walk along the many pathways with beautiful vegetation, butterflies, and of course incomparable views of Iguazu Falls. Follow the path that leads you to the amazing panoramic view of the **Devil's Throat**. You'll also enjoy spectacular views of the **Two Sisters Falls, Bozzeti Falls, the Superior Circuit, and San Martin Island**. After a delicious **group lunch**, it's time for a fast and fun adventure, a **jetboat ride into Iguazu Falls!** See the falls like never before as our **jetboat** takes us up the river and into the falls! This is a once-in-a-lifetime experience you won't forget! **(B,L)**

Day Eleven – March 10**IGUAZU FALLS - ARGENTINEAN SIDE**

Now that you've seen the Brazilian side of the falls, it's time to experience what the Argentinean side has to offer! Travel through **Iguazu National Park in Argentina**, before boarding the **train** taking us to the **Upper Circuit**. Enjoy the scenery, nature, river, and spectacular views of the many falls. Arrive at **Devil's Throat**, the park's most impressive and immense waterfalls. Measuring 492 feet long and 262 feet high; its horseshoe shape creates a stunning waterfall you will remember forever. Then, we'll walk the **Lower Circuit** for more incredible views of the falls. There is nothing quite like Iguazu Falls anywhere in the world and now you've experienced both sides for the **complete visit**. Return to our hotel this afternoon. Maybe swim in the two-tiered infinity pool, walk along the jungle pathways in hopes of spotting the Toucan bird, or simply rest and relax in your luxury hotel. **(B,D)**

Day Twelve – March 11**PUERTO IGUAZU * BUENOS AIRES**

Our journey now takes us into the modern capital of Argentina, **Buenos Aires**. We'll transfer from our hotel to the domestic airport for our flight to Buenos Aires. After arrival, we'll enjoy a sightseeing tour enroute to our 5-star hotel, which is perfectly located in the popular **Recoleta District**. Tonight, we'll have an orientation walking tour of the area with its many shops, restaurants, and more! **(B)**

Day Thirteen – March 12**BUENOS AIRES * RECOLETA CEMETERY * CITY SIGHTSEEING**

Today is all about the "Land of Tango"! We have a **guided tour** taking us to all the special points of interest in the Capital city. First, we visit **Plaza de Mayo**, where the Government House and the first City Hall are located. Step inside the **Metropolitan Cathedral** where its towering ceilings, striking stained glass, marble columns, and paintings are a sight to see. Afterwards, we visit **La Boca** and its famous "**Caminito**" street. See the painted houses as we walk along the colorful streets filled with souvenir shops and Tango dancers. Next, it's off to the beautiful parks and green spaces of **Palermo**, as we make our way back to the **Recoleta district**. We have a special **group lunch** today before enjoying a guided visit of the **Recoleta Cemetery**. Founded in 1822, the cemetery is one of the most prominent in the world; many national heroes, presidents, well-known writers, scientists, and artists are buried here. See its ornate mausoleums, sculptures, and vaults made by local and international artists and visit **Eva "Evita" Peron's grave**. Enjoy the evening from your centrally located hotel. **(B,L)**

Day Fourteen – March 13**SAN ANTONIO DE ARECO – LA BAMBA DE ARECO**

We leave the city of Buenos Aires and drive to **San Antonio de Areco**, the heart of the "**Gaicho**" traditions in the "**Pampas**" region. Upon arrival, **walk around the small village's cobblestoned streets** and appreciate its quaint historical center. Also known as the "Cradle of Tradition" the colonial town was founded over 280 years ago and is filled with old bars (pulperias) and artisan shops with over 30 silversmiths. Visit **Draghi's Silversmith Museum** and meet with an artisan who will tell you all about their trade and family's fascinating story. Then, continue towards "**La Bamba de Areco**" ranch. Dating back to 1830, it is located on the Royal Road that links Buenos Aires to the north of the country. One of the oldest Argentinean colonial-style ranches, it is deeply rooted in Argentine and "**gaucho**" **history**. Enjoy some free time to **horseback ride** or relax at the ranch's facilities. Then, enjoy a **typical BBQ known as "Asado"** before returning to Buenos Aires and your hotel. **(B,L)**



Day Fifteen – March 14 TIGRE * PARANA DELTA BOAT TOUR * INTERNATIONAL FLIGHT

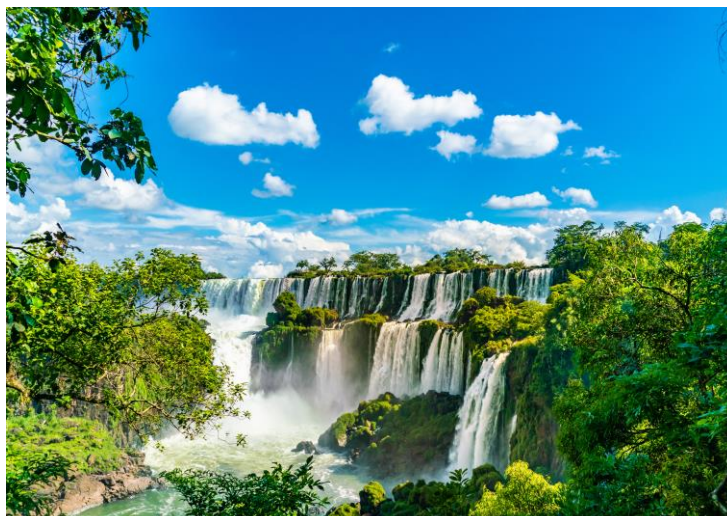
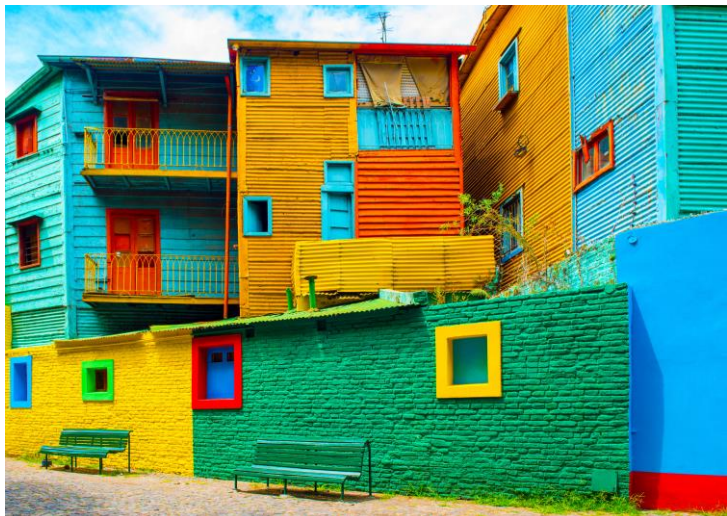
This morning we will visit **Tigre**, a popular getaway location that boasts many summer homes as well as yacht and rowing clubs. Take a **boat excursion** along the **Parana Delta** and its channels, rivers, streams, and numerous islands. After a fun filled day, we are transferred to the Buenos Aires International airport to check-in for our international flight back home. (B,L)

Day Sixteen – March 15 BUENOS AIRES * SALT LAKE CITY

We say goodbye to South America and leave with many wonderful memories and experiences from this beautiful part of the world. You will leave with great appreciation of the incredible sites, amazing people, and wonderful cultures that we have experienced! Arrive in Salt Lake this afternoon. Welcome Home! (Meals served in flight)

(B = Breakfast, L= Lunch, D = Dinner)

WELCOME HOME!!



 Reserve your seats today!

Yes! . . . I/we want to join the “TREASURES OF SOUTH AMERICA” with Brian Judd Tours, February 29 - March 15, 2024. Sign me/us up! Enclosed is my/our deposit (\$1200.00pp)

NAME/S: **Passenger one** _____ **Passenger two** _____
(as on passports)

BIRTHDATES: **Passenger one** _____ mm/dd/yy **Passenger two** _____ mm/dd/yy

CELL PHONE _____ EMAIL _____

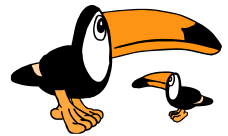
CELL PHONE _____ EMAIL _____

ADDRESS _____ ZIP _____

- **Drop off or Mail To: Brian Judd Tours, 102 W. Winchester St. #100, Murray UT 84107.**
(801) 288-1100 (800) 217-7770

Brian Judd Tours, exclusive bonuses for, **TREASURES OF SOUTH AMERICA!**

- **Deluxe 16-Day/15-Night Treasures of South America Tour.**
- Highest Quality motor coach transportation throughout.
- **We have planned this itinerary to give you the very best highlights of Brazil and Argentina.** Visit: Rio de Janeiro, Christ the Redeemer Statue, Sugar Loaf Mountain, Copacabana Beach, the Metropolitan Museum, Corcovado Mountain, Old Rio, Manaus, the Amazon, Iguazu Falls in Brazil, Iguazu Falls in Argentina, Buenos Aires, Recoleta Cemetery, La Boca, Caminito, Puerto Madero, Palermo, Plaza de Mayo, Tigre, and so much more!
- 3-night's stay on beautiful Copacabana Beach!
- **4-day/3-night Amazon Experience INCLUDED** (\$1395.00 per person value)
- Five-star Luxury and Deluxe accommodations
- **Expert Educators throughout** – don't just see the sights, learn about them!
- **The best time of year to go.** March is the locals favorite time of the year, because it is perfect summer weather, and the crowds are at a minimum!
- **Complete visit of Iguazu Falls** – visit both the Brazilian *and* Argentinean sides!
- **All admissions to sights INCLUDED! No-add ons!**
- Special Cultural Experiences in Brazil and Argentina.
- **Limited to 38 seats only – a small, personalized group!**
- A well-thought-out itinerary taking you to all the important sights in Rio de Janeiro, Manaus, the Amazon, Iguazu, and Buenos Aires!
- **Special Meal Package: At least two full meals a day! Meals in South America are not cheap. The average meal is \$30.00-\$35.00 per person. For this reason, we have included: 14 full buffet breakfasts, 9 lunches and 6 dinners! PLUS, while in the Amazon, three meals a day are included!** (\$965.00 per person, meal package value)
- Professional English-speaking local guides throughout
- Fully escorted by Brian Judd Tours, Peru expert – Steve Judd
- It all adds up to the **BEST SOUTH AMERICA VALUE** offered anywhere. We invite you to join us for a truly outstanding Treasures of South America Tour.



Experience **QUALITY, VALUE and SERVICE** on every Brian Judd Cruise and Tour!
* A Tradition of Excellence since 1977. *

“Searching the world to bring you the very best”